| | Application No. | Applicant(s) |
|---|--|--|
| Notice of Allowability | 10/690,484 | DOLANSKY ET AL. |
| | Examiner | Art Unit |
| | Russell Frejd | 2128 |
| The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF the Office or upon petition by the applicant. See 37 CFR 1.313 | ears on the cover sheet with the (OR REMAINS) CLOSED in this or other appropriate communicat IGHTS. This application is subjection | e correspondence address application. If not included ion will be mailed in due course. THIS |
| 1. This communication is responsive to <u>Applicant's amendment</u> | ent received 25 August 2006. | |
| 2. The allowed claim(s) is/are <u>2-13</u> . | | |
| 3. Acknowledgment is made of a claim for foreign priority ur a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents | e been received. e been received in Application No. | |
| International Bureau (PCT Rule 17.2(a)). | | is national stage application from the |
| * Certified copies not received: | | |
| Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. | IENT of this application. | |
| 4. A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give | itted. Note the attached EXAMINE reason(s) why the oath or declar | ER'S AMENDMENT or NOTICE OF aration is deficient. |
| 5. CORRECTED DRAWINGS (as "replacement sheets") mus | st be submitted. | |
| (a) 🔲 including changes required by the Notice of Draftspers | on's Patent Drawing Review (PT | O-948) attached |
| 1) 🗌 hereto or 2) 🔲 to Paper No./Mail Date | • | |
| (b) ☐ including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1) | | |
| each sheet. Replacement sheet(s) should be labeled as such in the | he header according to 37 CFR 1.12 | 21(d). |
| DEPOSIT OF and/or INFORMATION about the depo- attached Examiner's comment regarding REQUIREMENT | sit of BIOLOGICAL MATERIAI FOR THE DEPOSIT OF BIOLOG | L must be submitted. Note the ICAL MATERIAL. |
| ÷. | | |
| Attachment(s) | • 🗖 | |
| 1. Notice of References Cited (PTO-892) | 5. Notice of Informa | • • |
| Notice of Draftperson's Patent Drawing Review (PTO-948) Information Disclosure Statements (PTO/SB/08), | 6. | Date . |
| Paper No./Mail Date | | |
| Examiner's Comment Regarding Requirement for Deposit of Biological Material | | ment of Reasons for Allowance |
| | 9. | |
| | | PUSSELL FREUD |

U.S. Patent and Trademark Office PTOL-37 (Rev. 08-06) PRIMARY EXAMINER

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Allowance of Application # 10/690,484

1. The following communication is in response to Applicant's amendment received 25-August-2006. Claim 1 was cancelled by this amendment, and claims 2-13 are pending.

Reasons for Allowance

- 2. The following is an Examiner's Statement of Reasons for the indication of allowable subject matter.
- 2.1 The instant application is directed to a non-obvious improvement over the information described the prior art, the most relevant of the prior art of record being the article authored by Lo, entitled *A Tool-Path Control Scheme for Five-Axis Machine Tools*, which discloses a servo control method for five-axis machining applications, based on a real-time transformation between the drive-coordinate basis, in which the five drives are operated, and the work-piece coordinate basis, in which the deviation error is defined.
- 2.2 The improvement comprises an apparatus and method for simulating the mechanical behavior of a mechanism of machine tools or production-line machines having multiple drive controllers for driving multiple axes, wherein: a mechanism model generates a state signal using actual axis values produced by mathematical models of the drive controllers of the respective axes, and supplies the state signal to the digital controller as feedback, whereby both regulated and unregulated axes of the machine are simulated simultaneously. Furthermore, at least one of the multiple axes has NC-axis drive control or PLC-axis drive control, so that at least one NC-model and one PLC-model are used to compute the respective actual axis values; and wherein, a geometric kinematic mechanism model is used to produce at least one state signal calculated

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using the respective actual values. These patentable distinctions are included in each of the

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independent claims, nos. 10-13.

2.3 For at least these reasons, the art of record, either individually or in combination, fails to

teach, suggest, or render obvious the useful, concrete and tangible <apparatus and method for

simulating the mechanical behavior of a mechanism of machine tools or production-line

machines having multiple drive controllers for driving multiple axes> having the corresponding

structure which is disclosed in the specification and equivalents thereof at least at page 10, line

2 through page 15, line 11, and Figures 1-3. In view of the foregoing, the claims of the present

application are found to be patentable over the prior art.

Response Guidelines

3. Any comments considered necessary by applicant MUST be submitted no later than the

payment of the Issue Fee and, to avoid processing delays, should preferably accompany the

Issue Fee. Such submissions should clearly be labeled "Comments on Statement of Reasons

for Allowance".

3.1 Any response to the Examiner in regard to this allowance should be

directed to: Russell Frejd, telephone number (571) 272-3779, Monday-Friday

from 0530 to 1400 ET, **or** the examiner's supervisor, Kamini Shah, telephone number (571) 272-2279. Inquires of a general nature or relating to the status of this application should be directed to the TC2100

Group Receptionist (571) 272-2100.

mailed to: Commissioner of Patents and Trademarks

P.O. Box 1450, Alexandria, VA 22313-1450

or faxed to: (571) 273-8300

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Hand-delivered responses should be brought to the Customer Service Window, Randolph Building, 401 Dulany Street, Alexandria, VA, 22314.

Date: 15-September-2006

RUSSELL FREJD PRIMARY EXAMINER